

Introduction

This notice is intended to provide guidance to all consignors, consignees and operators of LLWR Approved IP-2 Containers TC19 & TC14 IP-2 Drums.

It has been brought to LLWR's attention that there have been two customer reported events regarding the TC19 Drum supply. The events are concerned with the steel (zinc plated) locking ring nut weld failure and the lid seal captive bonding failure. In totality we are aware of only 4 affected drums from supply to date. These events are associated with the components of the containments system TC19 Drum design, and therefore a full investigation has been initiated with the LLWR Drum Supplier.

Customers are advised to follow the TC19 Packing and Handling Instruction ([OM_3409278_MECH_00005_A](#)) in full and specifically section 7 relating to pre-filling checks covering seal bonding to lid (7.4.3) and clamp band integrity (7.4.2).



In addition LLWR recommends consignors fully torque up the locking ring on both TC19 Drums and TC14 Drums on during pre-filling checks to 45Nm to ensure the integrity of the Locking ring assembly is demonstrated.

Note – The Locking ring may show signs of discoloration adjacent to the spot weld from oxidization during the process. This discoloration localized to this area is acceptable and is not deemed as corrosion in regard to clamp band pre-filling check for both TC19 and TC14 IP-2 Drums.

If any TC19 Drums are found to be defective upon receipt inspection or during pre-fill checks, LLWR must be notified immediately by email transportandlogistics@llwrsite.com, replacement components will be arranged for supply. Until the LLWR Investigation with the Supplier is completed (initial response due for issue 21/11/2014) and all recommendations are implemented, the TC19 & TC14 Drum supply release process has been suspended.

Please circulate this information to all relevant personnel within your organisation.

Further Information and Questions

If you require any further information or have any queries relating to this Customer Notice, please send an e-mail to: transportandlogistics@llwrsite.com or call 019467 70301.

Distribution List

We have issued this Notice to the following people from your Company's Contact Details Form (Reference: WSC-FOR-CON):

- All nominated representatives

If you need to update these details, please submit a revised Form: <http://www.llwrsite.com/customers/customer-forms>